

# AC730

## PRODUCT DESCRIPTION

Jesmonite® AC730 is a rapid setting acrylic polymer modified cement-based composite. It is a shrinkage-compensated material of low permeability and is durable in all conditions of external weathering. Reduced free-lime content, with low alkalinity, leading to major reductions in efflorescence in comparison with ordinary Portland cement systems. The product contains a fine decorative aggregate and powder pigments, carefully controlled to give a consistent decorative surface finish after treatment with a proprietary brick cleaner or acid etch. It is supplied as two components, a water-based acrylic liquid, and a blended Base.

## SPECIFICATIONS

Mix ratio	5:1 (Base to Liquids)
Wet density	1950 kg/m <sup>3</sup>
Dry density	1850 kg/m <sup>3</sup>

## OTHER PROPERTIES

Water uptake/porosity	BS EN 1170-6	2.26%
Freeze-thaw resistance	DD CEN/TS 12390-9	300 cycles (normal max 56 cycles)
Fire Classification	EN13501-1	A2-s1-d0
Dimensional stability	BS EN 1170-7	Shrinkage = 0.83/Expansion = 1.28
Weathering/durability	BS EN ISO 4982	1008 Hrs
Compressive strength	BS EN 12390-3	58Mpa (N/mm <sup>2</sup> )
Flexural strength	BS EN 1170-5	LOP 8.9Mpa – MOR 23.6Mpa

## APPLICATION AREAS

Glass reinforced decorative architectural mouldings, and small castings. Glass reinforcements such as Jesmonite Quadaxial Fabric or 12mm Glass Chopped Strands can be utilised for lightweight, high-impact panels. It can also be used to create garden ornaments, statuary and is suitable for water features.

## KEY ATTRIBUTES

Improved flexural strength and stability  
Excellent abrasion resistance and impact strength  
High compressive and tensile strength  
Rapid curing and high early strength gain  
Shrinkage compensated and dimensionally stable

## PACKAGING

Liquids are supplied in 1kg, 5kg, 25kg containers and 1000kg Bulk IBC's, Base is supplied in 5kg and 25kg buckets and 1000kg FIBC's.

## STORAGE

As a basic rule liquid containers should be kept well sealed to prevent water evaporation and skin forming, freezing must be avoided. They should be stored at a constant temperature between 5 – 25°C and base should be kept dry and stored at 5 – 25°C.

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The above information and recommendations are based upon our experience and are offered merely for advice. They are offered in good faith but without guarantee, as conditions and methods of use are beyond our control. It remains the responsibility of the end user to determine the suitability of the materials for the particular purpose intended.

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